

Product data sheet

Specifications



servo motor BCH, Lexium 28,
130mm, 1000W, 6.63kg.cm²,
without oil seal, smooth, straight
connection

BCH2MM1020CA6C

! Discontinued

! Discontinued on: Jun 30, 2023

**Product availability: Non-Stock - Not normally stocked in
distribution facility**

Main

Range Compatibility	Lexium 28
Device short name	BCH2
Product or Component Type	Servo motor

Complementary

Maximum mechanical speed	3000 rpm
[Us] rated supply voltage	220 V
Phase	Three phase Single phase
Continuous stall current	5.77 A
Continuous stall torque	42.22 lbf.in (4.77 N.m) LXM28 7 A, 220 V, single phase 42.22 lbf.in (4.77 N.m) LXM28 7 A, 220 V, three phase
Continuous power	1000 W
Peak stall torque	126.6 lbf.in (14.3 N.m) LXM28... 7 A, 220 V, single phase 126.6 lbf.in (14.3 N.m) LXM28... 7 A, 220 V, three phase
Nominal output power	1000 W LXM28... 7 A, 220 V, single phase 1000 W LXM28... 7 A, 220 V, three phase
Nominal torque	42.22 lbf.in (4.77 N.m) LXM28... 7 A, 220 V, single phase 42.22 lbf.in (4.77 N.m) LXM28... 7 A, 220 V, three phase
Nominal speed	2000 rpm LXM28... 7 A, 220 V, single phase 2000 rpm LXM28... 7 A, 220 V, three phase
Maximum current Irms	19.64 A LXM28... 1 kW, 220 V
Maximum permanent current	6.29 A
Product compatibility	LXM28... servo drive 1 kW, 220 V, single phase LXM28... servo drive 1 kW, 220 V, three phase
Shaft end	Smooth shaft
Shaft diameter	0.9 in (22 mm)
Shaft length	2.2 in (55 mm)
Feedback type	20 bits single turn absolute encoder
Holding brake	Without
Mounting Support	Asian standard flange
Motor flange size	5.1 in (130 mm)

Price is "List Price" and may be subject to a trade discount – check with your local distributor or retailer for actual price.

Disclaimer: This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications

Electrical connection	Connector MIL
Torque constant	0.83 N.m/A 68 °F (20 °C)
Back emf constant	50 V/krpm 68 °F (20 °C)
Rotor inertia	6.63 kg.cm²
Stator resistance	0.62 Ohm 68 °F (20 °C)
Stator inductance	7.4 mH 68 °F (20 °C)
Stator electrical time constant	11.94 ms 68 °F (20 °C)
Maximum radial force Fr	670 N 2000 rpm
Maximum axial force Fa	200 N
Brake pull-in power	19.7 W
Type of cooling	Natural convection
Length	5.8 in (147 mm)
Number of motor stacks	1
Centring collar diameter	4.3 in (110 mm)
Centring collar depth	0.3 in (8 mm)
Number of mounting holes	4
Mounting holes diameter	0.4 in (9.2 mm)
Circle diameter of the mounting holes	5.7 in (145 mm)
Distance shaft shoulder-flange	0.3 in (8 mm)
Net Weight	15.4 lb(US) (7 kg)
Sizing reference	BCH2
Network number of phases	1
Accuracy error [angular]	0.044 °
Temperature copper hot	275 °F (135 °C)
Temperature magnet hot	212 °F (100 °C)
Temperature magnet rt	68 °F (20 °C)

Environment

IP Degree of Protection	IP54 IM B5, IM V1 IP50 IM V3
Ambient Air Temperature for Operation	-4...104 °F (-20...40 °C)

Ordering and shipping details

Category	US1PC5318281
Discount Schedule	PC53
GTIN	3606480734205
Returnability	No

Packing Units

Unit Type of Package 1	PCE
Nbr. of units in pkg.	1
Package 1 Height	7.1 in (18.1 cm)

Package 1 Width	9.06 in (23.0 cm)
Package 1 Length	14.2 in (36.0 cm)
Package weight(Lbs)	17.79 lb(US) (8.07 kg)

Contractual warranty

Warranty (in months)	18
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Environmental Data

Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

[Environmental Data explained >](#)

[How we assess product sustainability >](#)



Environmental footprint

Environmental Disclosure

[Product Environmental Profile](#)

Use Better



Materials and Substances

[EU RoHS Directive](#)

Pro-active compliance (Product out of EU RoHS legal scope)

California proposition 65

WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Use Longer



Lifetime extension

Repair

No

Use Again



Repack and remanufacture

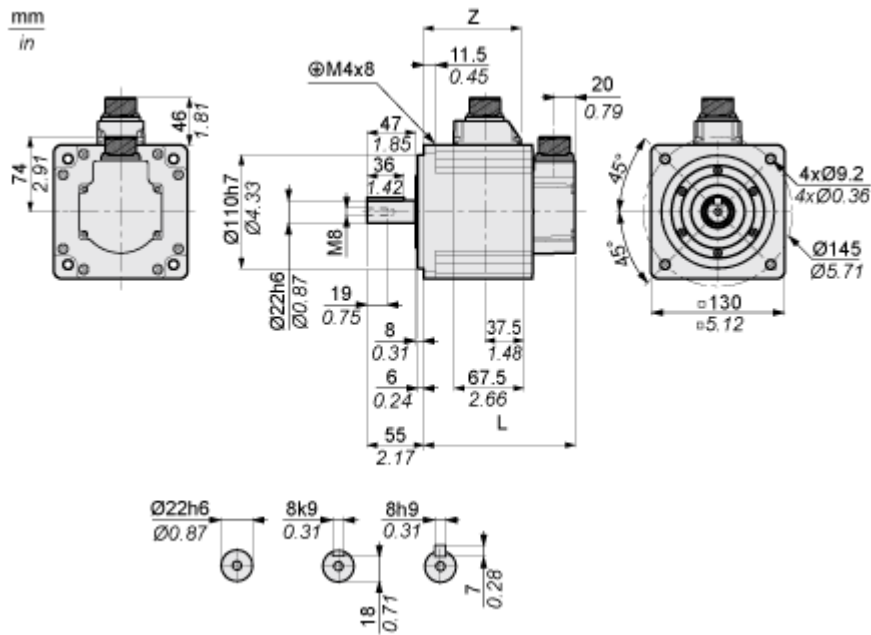
Circularity Profile

[End of Life Information](#)

Dimensions Drawings

Dimensions

Dimensions of Motor

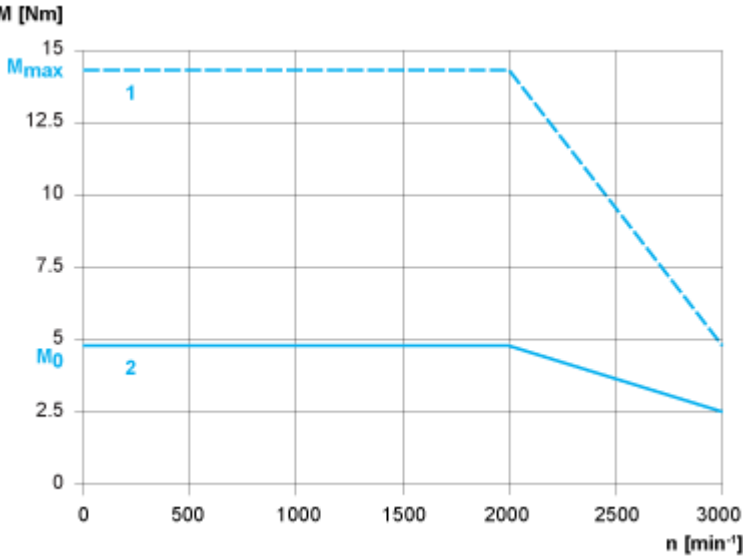


	mm	in.
L (without holding brake)	147	5.79
L (with holding brake)	183	7.2
Z	94.5	3.72

Performance Curves

Torque/Speed Curves with 230 V Single/Three Phase Supply Voltage

Servo Motor with LXM28AU10 Servo Drive



- 1 : Peak torque
- 2 : Continuous torque