

SIMATIC IPC677D (Panel PC), 2x10/100/1000 Mbit/s Ethernet; 4x USB V3.0, 1x serial (COM1); Watchdog, temperature and Fan monitoring; RAID controller onboard; 19" Multitouch (1366x 768) Core i3-4330TE (2C/4T, 2.4 GHz, 4 MB cache, VT-X); PROFINET (IRT, 3 ports, CP 1616-compatible); 2 MB buffered SRAM 1 TB HDD SATA; 8 GB DDR3 1600 DIMM; ECC; 2x PCI without expansion (HW) Windows 7 Ultimate 64 bit SP1, MUI (de, en, fr, es, it) without expansion (software) AC 110/230V industrial power supply unit with NAMUR; Power supply cable USA

Display	
Design of display	19" TFT multi-touch
Screen diagonal	19 in
Resolution (pixels)	
• Horizontal image resolution	1 366 pixel
• Vertical image resolution	768 pixel
Backlighting	
• MTBF backlighting (at 25 °C)	50 000 h
Control elements	
Touch operation	
• Design as multi-touch screen	Yes; Projective-capacitive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
Mounting in portrait format possible	Yes
Supply voltage	
Type of supply voltage	100/240 V AC (autorange); 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	10 ms
Processor	
Processor type	Celeron G1820TE (2C/2T, 2.2 GHz, 2 MB Cache); Core i3-4330TE (2C/4T, 2.4 GHz, 4 MB Cache); Xeon E3-1268L v3 (4C/8T, 2.3 (3.3) GHz, 8 MB Cache, AMT)
Chipset	Intel DH82C226 PCH
Graphic	
Graphics controller	Intel HD graphics controller P4600 GT2 (Xeon, Core i3); Intel HD graphics controller (Celeron)
Drives	
Optical drives	DVD±R±RW combi-drive, optional
Hard disk	3.5" SATA ≥ 500 GB, optional: 3.5" SATA ≥ 1 TB; RAID1 2x 2.5" SATA ≥ 320 GB; solid-state drive (SSD) ≥ 240 GB; all hard disk drives within the enclosure are vibration-damped; RAID1 2x 2.5" SATA ≥ 320 GB byte in removable drive bay
SSD	Yes; ≥ 240 GB optional
Storage	
Type of memory	DDR3-1600 DIMM
Main memory	2 / 4 / 8 / 16 GB; ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	2 Mbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	

• Number of PCI slots	2
• Number of PCI slots	2
Interfaces	
Number of industrial Ethernet interfaces	2; 2x RJ45 (independent)
Number of PROFINET interfaces	3; Optional
serial interface	1x COM1 (RS 232), optional: 1x COM2 (RS 232)
Video interfaces	
• Graphics interface	1x DisplayPort and 1x DVI-I; 1x VGA via adapter cable (optional)
Industrial Ethernet	
• Industrial Ethernet interface	
— 100 Mbps	Yes
— 1000 Mbps	Yes
Interrupts/diagnostics/status information	
LED status display	Yes
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
• Temperature monitoring	Yes
• Fan	Yes
• Monitoring function via network	Optional
Degree and class of protection	
IP degree of protection	IP20
IP (at the front)	IP65
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
• UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	5 °C
• max.	45 °C
Ambient temperature during storage/transportation	
• min.	-20 °C
• max.	60 °C
Vibrations	
• Vibration resistance during operation acc. to IEC 60068-2-6	tested according to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm; 58 Hz to 500 Hz 9.8 m/s ² (1 g)
Operating systems	
pre-installed operating system	Windows 7 Ultimate, 32-bit/64-bit, MUI; Windows Embedded Standard 7 P, 32-bit, MUI; Windows 10 Enterprise 2015 or 2016 LTSP, 64-bit, MUI
without operating system	Yes
pre-installed operating system	
• Windows 7	Yes; Ultimate 32 bit or 64 bit
• Windows 10 Enterprise	Yes; Windows 10 Enterprise 2015 or 2016 LTSP, 64-bit, MUI
Dimensions	
Width of the housing front	483 mm
Height of housing front	337 mm
Mounting cutout, width	465 mm
Mounting cutout, height	319 mm
mounting depth	112 mm
Weights	
Weight, approx.	14 kg
Classifications	

	Version	Classification
eClass	14	19-20-01-03
eClass	12	19-20-01-03
eClass	9.1	19-20-01-03
eClass	9	19-20-01-03
eClass	8	27-24-23-01
eClass	7.1	27-24-23-01
eClass	6	27-24-23-01
ETIM	10	EC001414
ETIM	9	EC001414
ETIM	8	EC001414
ETIM	7	EC001414

Approvals / Certificates

General Product Approval





[Manufacturer Declaration](#)

[Miscellaneous](#)



[BIS CRS](#)

General Product Approval

Dangerous goods

[China RoHS](#)





[Dangerous goods information](#)

[Test Summary Report UN 38.3](#)

last modified:

6/11/2026 