



\*\*\*spare part\*\*\* SIPLUS S7-300 FM350-1 based on 6ES7350-1AH03-0AE0 with conformal coating, -25...+60 °C, counter module FM 350-1 for S7-300, counter functions up to 500 kHz 1 channel for connection of 5 V and 24 V incremental encoders isochronous mode; measuring range types incl. configuration package on CD-ROM

Supply voltage	
Auxiliary voltage 1L+, load voltage 2L+	
<ul style="list-style-type: none"> <li>Rated value (DC)</li> </ul>	24 V; A power supply according to EN 50155 shall be used
<ul style="list-style-type: none"> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V; Dynamic 18.5 V
<ul style="list-style-type: none"> <li>permissible range, upper limit (DC)</li> </ul>	28.8 V; dynamic 30.2 V
Input current	
from load voltage 1L+ (without load), max.	40 mA
from backplane bus 5 V DC, max.	160 mA
Encoder supply	
5 V encoder supply	
<ul style="list-style-type: none"> <li>5 V</li> </ul>	Yes; 5.2 V $\pm$ 2 %
<ul style="list-style-type: none"> <li>Output current, max.</li> </ul>	300 mA
24 V encoder supply	
<ul style="list-style-type: none"> <li>24 V</li> </ul>	Yes; 1L+ (-3 V)
<ul style="list-style-type: none"> <li>Output current, max.</li> </ul>	400 mA
Power loss	
Power loss, typ.	4.5 W
Digital inputs	
Number of digital inputs	3
Functions	1 for gate start, 1 for gate stop, 1 for setting the counter
Input voltage	
<ul style="list-style-type: none"> <li>for signal "0"</li> </ul>	-28.8 ... +5V
<ul style="list-style-type: none"> <li>for signal "1"</li> </ul>	+11 to +28.8V
Input current	
<ul style="list-style-type: none"> <li>for signal "1", typ.</li> </ul>	9 mA
Digital outputs	
Number of digital outputs	2
Short-circuit protection	Yes; Clocked electronically
Limitation of inductive shutdown voltage to	2L+ (-39 V)
Output voltage	
<ul style="list-style-type: none"> <li>for signal "0", max.</li> </ul>	3 V
<ul style="list-style-type: none"> <li>for signal "1", min.</li> </ul>	2L+ (-1,5 V)
Output current	
<ul style="list-style-type: none"> <li>for signal "1" rated value</li> </ul>	0.5 A
<ul style="list-style-type: none"> <li>for signal "1" permissible range for 0 to 60 °C, min.</li> </ul>	5 mA
<ul style="list-style-type: none"> <li>for signal "1" permissible range for 0 to 60 °C, max.</li> </ul>	0.6 A
Output delay with resistive load	
<ul style="list-style-type: none"> <li>"0" to "1", max.</li> </ul>	300 $\mu$ s
Encoder	

<b>Connectable encoders</b>	
<ul style="list-style-type: none"> <li>• Incremental encoder (symmetrical)</li> </ul>	Yes; With 2 pulse trains offset by 90°
<ul style="list-style-type: none"> <li>• Incremental encoder (asymmetrical)</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• 24 V initiator</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• 24 V directional element</li> </ul>	Yes; 1 pulse train, 1 direction level
<b>Counter</b>	
Number of counter inputs	1; 32 bit or ±31 bit
<b>Counter input 5 V</b>	
<ul style="list-style-type: none"> <li>• Type</li> </ul>	RS 422
<ul style="list-style-type: none"> <li>• Terminating resistor</li> </ul>	220 Ω
<ul style="list-style-type: none"> <li>• Differential input voltage</li> </ul>	1,3 V
<ul style="list-style-type: none"> <li>• Counting frequency, max.</li> </ul>	500 kHz
<b>Counter input 24 V</b>	
<ul style="list-style-type: none"> <li>• Input voltage for signal "0"</li> </ul>	-28.8 ... +5V
<ul style="list-style-type: none"> <li>• Input voltage for signal "1"</li> </ul>	+11 to +28.8V
<ul style="list-style-type: none"> <li>• Input current for signal "1", typ.</li> </ul>	9 mA
<ul style="list-style-type: none"> <li>• Counting frequency, max.</li> </ul>	200 kHz
<ul style="list-style-type: none"> <li>• Minimum pulse width</li> </ul>	2.5 μs
<b>Potential separation</b>	
<b>Potential separation digital inputs</b>	
<ul style="list-style-type: none"> <li>• between the channels and backplane bus</li> </ul>	Yes; Optocoupler
<b>Potential separation digital outputs</b>	
<ul style="list-style-type: none"> <li>• between the channels and backplane bus</li> </ul>	Yes; Optocoupler
<b>Potential separation counter</b>	
<ul style="list-style-type: none"> <li>• between the channels and backplane bus</li> </ul>	Yes; Optocoupler
<b>Isolation</b>	
Isolation tested with	500 V
<b>Standards, approvals, certificates</b>	
CE mark	Yes
UL approval	Yes; File E239877
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
<b>Railway application</b>	
<ul style="list-style-type: none"> <li>• EN 50155</li> </ul>	Yes; Sections 4, 5 and 12; no further agreements apply; T1, Category 1, Class A/B, EN 50155:2007
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>• min.</li> </ul>	-25 °C; = Tmin
<ul style="list-style-type: none"> <li>• max.</li> </ul>	60 °C; = Tmax; the rated temperature range of -25 ... +55 °C (T1) applies for the use on railway vehicles according to EN50155
<b>Altitude during operation relating to sea level</b>	
<ul style="list-style-type: none"> <li>• Installation altitude above sea level, max.</li> </ul>	5 000 m
<ul style="list-style-type: none"> <li>• Ambient air temperature-barometric pressure-altitude</li> </ul>	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>• With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
<b>Resistance</b>	
<b>Use in stationary industrial systems</b>	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
<b>Use on land craft, rail vehicles and special-purpose vehicles</b>	
— to biologically active substances according to EN 60721-3-5	Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of fauna); Class 5B3 on request
— to chemically active substances according to EN 60721-3-5	Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 50155 (ST2); *

— to mechanically active substances according to EN 60721-3-5	Yes; Class 5S3 incl. sand, dust; *
<b>Usage in industrial process technology</b>	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!

**Connection method**

required front connector	1x 20-pin
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**Dimensions**

Width	40 mm
Height	125 mm
Depth	120 mm

**Weights**

Weight, approx.	250 g
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**Classifications**

	Version	Classification
eClass	14	27-24-22-05
eClass	12	27-24-22-05
eClass	9.1	27-24-22-05
eClass	9	27-24-22-05
eClass	8	27-24-22-05
eClass	7.1	27-24-22-05
eClass	6	27-24-22-05
ETIM	10	EC001422
ETIM	9	EC001422
ETIM	8	EC001422
ETIM	7	EC001422
IDEA	4	3567
UNSPSC	15	32-15-17-05

**Approvals / Certificates**

**General Product Approval**



[Manufacturer Declaration](#)

[Declaration of Conformity](#)



[China RoHS](#)



<b>General Product Approval</b>	<b>EMV</b>	<b>For use in hazardous locations</b>
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[CCC-Ex](#)

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