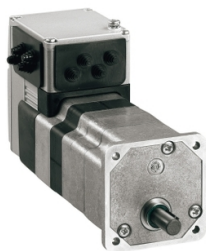


Product datasheet

Specifications



brushless DC motor, Lexium ILA ILE
ILS, 24 to 36V, RS485 interface,
174mm, 24:1

ILE1R661PB1A5

⚠ Discontinued on: 07 Aug 2023

⚠ Discontinued

Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILE
Motor type	Brushless DC motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	36 V 24 V
Network type	DC
Communication interface	RS485, integrated
Length	229 mm
Winding type	Medium speed of rotation and medium torque
Electrical connection	Printed circuit board connector
Holding brake	Without
Gear box type	Worm gear, 2 stages
Reduction ratio	24:1 (525:22)
Nominal speed	168 rpm at 24 V 168 rpm at 36 V
Nominal torque	2.5 N.m at 24 V 3.5 N.m at 36 V

Complementary

Transmission rate	9.6, 19.2 and 38.4 kbauds
Mounting support	Flange
Motor flange size	66 mm
Number of motor stacks	1
Centring collar diameter	36 mm
Number of mounting holes	2
Mounting holes diameter	4.4 mm
Feedback type	BLDC encoder
Shaft end	Hole
Second shaft	Without second shaft end

Excluding VAT and subject to change. Please check with your local distributor through "Where to buy"

Disclaimer: This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications

Supply voltage limits	18...40 V
Current consumption	7000 mA peak 5500 mA maximum continuous
Associated fuse rating	10 A
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-3...4.5 V
Voltage state 1 guaranteed	15...30 V
Discrete input current	10 mA at 24 V on/STO_A for safety input 3 mA at 24 V on/STO_B for safety input 2 mA at 24 V for 24 V signal interface
Discrete output voltage	23...25 V
Maximum switching current	100 mA per output 200 mA total
Protection type	Safe torque off Overload of output voltage Short circuit of the output voltage
Maximum supply current	5.1 A at 36 V 0.1 A (power stage disabled) 6.8 A at 24 V
Nominal output power	45 W at 24 V 61 W at 36 V
Peak stall torque	3.74 N.m at 24 V 5.18 N.m at 36 V
Continuous stall torque	4.2 N.m
Detent torque	2.9 N.m
Speed feedback resolution	12 points/turn motor 1.26° gearbox output
Accuracy error	+/- 1 point
Maximum torsional backlash	1.5 °
Rotor inertia	90 kg.cm²
Maximum mechanical speed	186 rpm
Maximum radial force Fr	200 N
Maximum axial force Fa	80 N
Service life in hours	3000 h bearing
Marking	CE
Type of cooling	Natural convection
Net weight	2.3 kg

Environment

Standards	IEC 50178 IEC 60072-1 IEC 61800-3, Ed 2 EN 61800-3 : 2001-02 IEC 61800-3 EN 61800-3:2001, second environment IEC 50347
Product certifications	TÜV cUL UL
Ambient air temperature for operation	50...65 °C (with power derating of 2 % per °C) 0...50 °C (without derating)

Permissible ambient air temperature around the device	105 °C power amplifier 110 °C motor
Ambient air temperature for storage	-25...70 °C
Operating altitude	<= 1000 m without derating
Relative humidity	15...85 % without condensation
Vibration resistance	20 m/s² (f= 10...500 Hz) 10 cycles conforming to IEC 60068-2-6
Shock resistance	150 m/s² 1000 shocks conforming to IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to IEC 60034-5 IP54 total except shaft bushing: conforming to IEC 60034-5

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	11.000 cm
Package 1 Width	19.000 cm
Package 1 Length	39.500 cm
Package 1 Weight	2.599 kg
Unit Type of Package 2	S04
Number of Units in Package 2	4
Package 2 Height	30.000 cm
Package 2 Width	40.000 cm
Package 2 Length	60.000 cm
Package 2 Weight	11.046 kg
Unit Type of Package 3	P06
Number of Units in Package 3	16
Package 3 Height	75.000 cm
Package 3 Width	80.000 cm
Package 3 Length	60.000 cm
Package 3 Weight	52.184 kg

Contractual warranty

Warranty (in months)	18
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Environmental Data

Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

[Environmental Data explained >](#)

[How we assess product sustainability >](#)



Environmental footprint

Environmental Disclosure

[Product Environmental Profile](#)

Use Better



Materials and Substances

[EU RoHS Directive](#)

Pro-active compliance (Product out of EU RoHS legal scope)

SCIP Number

C2ce416c-ac1e-4e66-863f-bde9b6d94d11

PVC free

Yes

Use Longer



Lifetime extension

Repair

No

Use Again



Repack and remanufacture

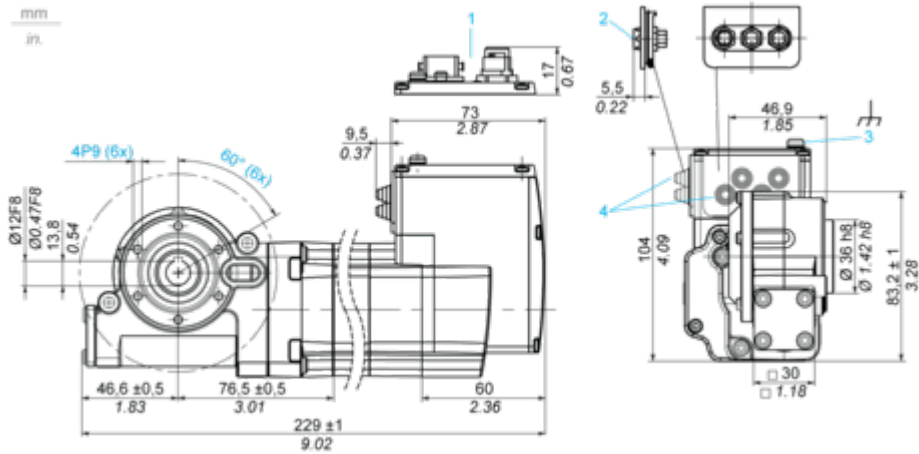
End of life manual availability

[End of Life Information](#)

Dimensions

Integrated Drive with Worm Gear

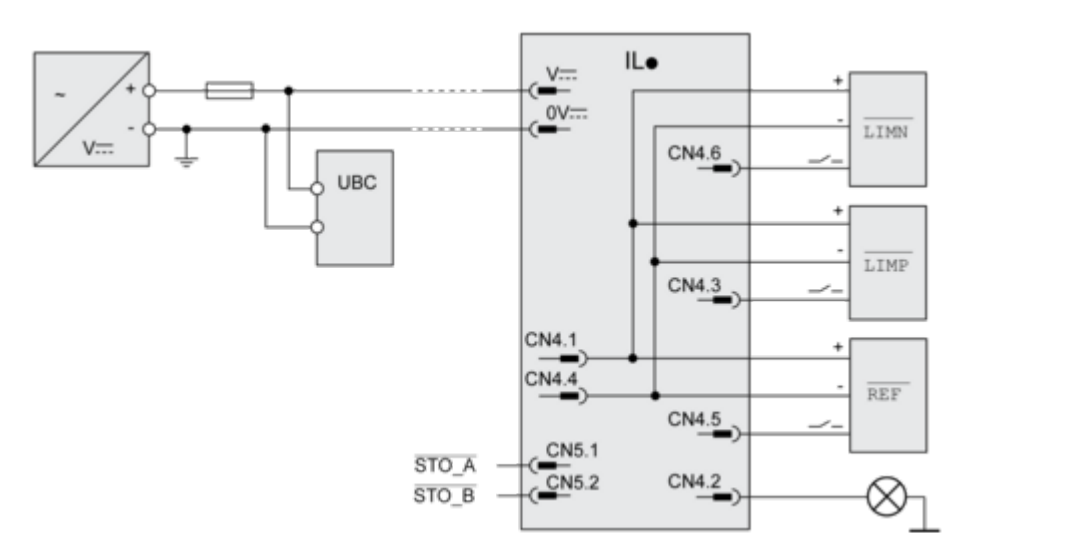
Dimensions



- 1 Option: industrial connectors
- 2 Accessories: I/O signal insert with industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries Ø = 3 ... 9 mm/0.12 ... 0.35 in.

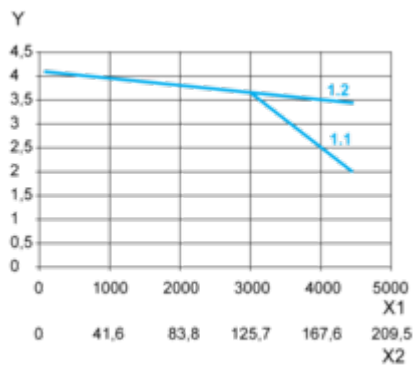
Wiring

Connection Example with 4 I/O Signals



PerformanceCurves

Torque Characteristics



X1 Speed of rotation of motor in rpm
X2 Speed of rotation of gearing in rpm
Y Torque in Nm
1.1 Max. torque at 24 V
1.2 Max. torque at 36 V