



This manual contains text, diagrams and explanations which will guide the reader in the correct installation and operation of the FX<sub>2N</sub>-232IF RS232C Interface Block. It should be read and understood before attempting to install or use the unit. Further information can be found in the FX PROGRAMMING MANUAL, FX series hardware manuals.

If in doubt at any stage during the installation of the FX<sub>2N</sub>-232IF RS232C Interface Block always consult a professional electrical engineer who is qualified and trained to the local and national standards.

## 1. INTRODUCTION

The RS232C interface block FX<sub>2N</sub>-232IF (hereinafter referred to as "232IF") is connected to the FX<sub>2N</sub>/FX<sub>2NC</sub>/FX<sub>3U</sub>/FX<sub>3UC</sub> series PLC to realize full duplex serial data communication with another RS232C interface such as a personal computer, bar code reader, printer, etc.

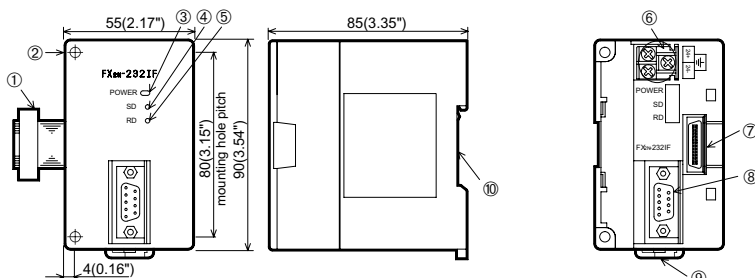
- 1) Two or more devices with RS232C interfaces can be connected to an FX<sub>2N</sub>/FX<sub>2NC</sub>/FX<sub>3U</sub>/FX<sub>3UC</sub> series PLC by using the RS232C special function block. Up to 8 special function block can be connected to the FX<sub>2N</sub>/FX<sub>3U</sub>/FX<sub>3UC</sub>\*1 series PLC. Up to 4 special function block can be connected to the FX<sub>2NC</sub> PLC. (Refer to section 2.1)
- 2) Communication requires no protocol  
Full-duplex asynchronous communication between RS232C devices is specified through buffer memory (BFM). The FROM/TO instruction is used for the buffer memory.
- 3) The send/receive buffer can accommodate 512 bytes/256 words.  
When the RS232C interlink connection mode is used, data exceeding 512 bytes/256 words can also be received.
- 4) ASCII/HEX conversion function  
The function to convert and send and a hexadecimal numeric (0 to F) saved in the send data buffer as well as the function to convert a received ASCII code into a hexadecimal numeric (0 to F) and save it to the receive buffer are provided.

\*1 Up to 7 special function block can be connected to the FX<sub>3UC</sub>-32MT-LT (-2) PLC

## 2. Specifications

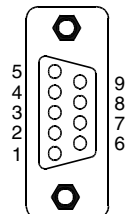
### 2.1 External Dimensions and Part Names

Dimensions:mm(inches)    Weight: Approx. 0.3 kg    Accessory:Special block No. label



- ① Extension cable
- ② Mounting hole (2-φ4.5(0.18"))
- ③ POWER LED :Lit when both the 5V DC power supplied from the main unit and the 24V DC power supplied from the external terminal are supplied.
- ④ SD LED:Lit while data is sent to the RS232C equipment connected to the 232IF.
- ⑤ RD LED:Lit while data is received from the RS232C equipment connected to the 232IF.
- ⑥ Terminal screws (M3 (0.12"))
- ⑦ Next step extension connector
- ⑧ RS232C connector (9-pin D-SUB connector: #4-40unc inch screw thread)
- ⑨ DIN rail clip
- ⑩ DIN rail groove (35(1.38"))

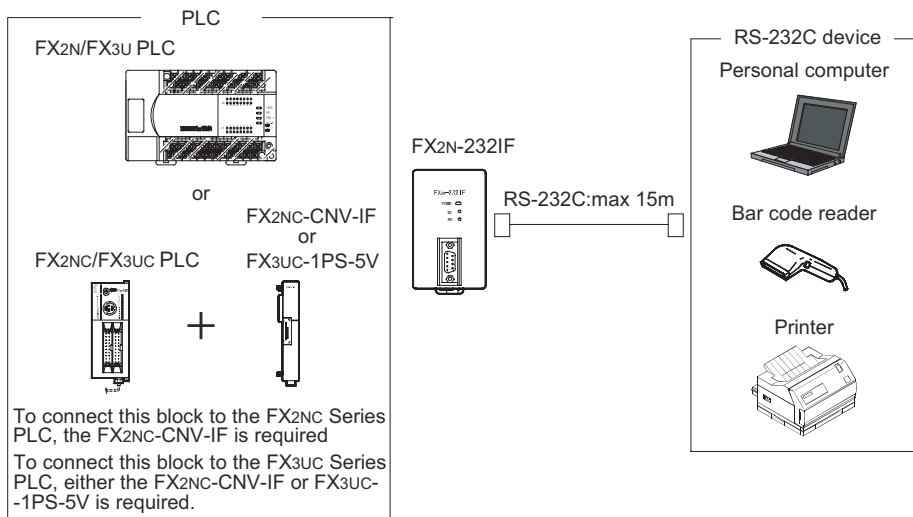
## 2.2 Connector Pin Layout



Pin No.	Signal name	Meaning	Function
1	CD(DCD)	Carrier detection	This signal indicates only status.
2	RD(RXD)	Receive data	Receive data (RS232C device to 232IF)
3	SD(TXD)	Send data	Send data (232IF to RS232C device)
4	ER(DTR)	Data terminal ready	ON when Send/Receive enable is ON
5	SG	Signal ground	Signal ground
6	DR(DSR)	Data set ready	This signal indicates only status.
7	RS(RTS)	Request to send <Clear to receive>*	ON when Send command is ON <ON when 232IF is Receive enabled>*
8	CS(CTS)	Clear to send	ON when RS232C device is ready to receive
9	CI(RI)	Calling indication	This signal indicates only status.

\* <> At selection of interlink connection mode

## 2.3 System Configuration

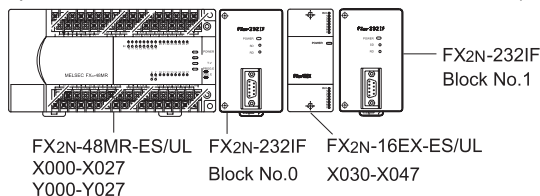


## 3. WIRING AND CONNECTION

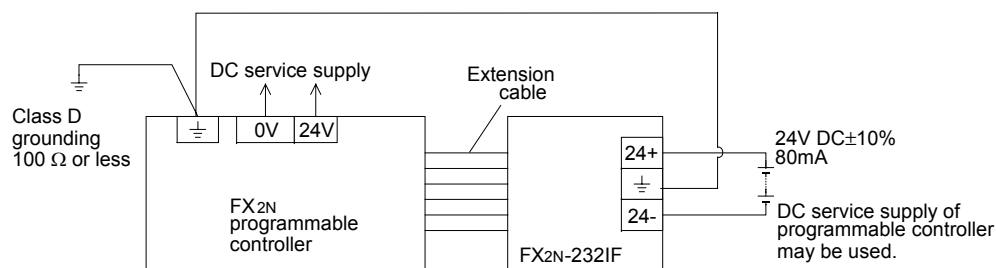
### 3.1 Connection with the programmable controller

The 232IF can be connected to the FX2N/FX2NC/FX3U/FX3UC programmable controller or connected on the right side of another extension block/unit. A number is assigned to each special unit/block counting from the one nearest the main unit in the way of No.0, No.1... No.7\*. Up to 8 FX2N-232IF units can be connected to the FX2N/FX3U/FX3UC\*1 Series PLC. Up to 4 FX2N-232IF units can be connected to the FX2NC Series PLC. However, the capacity of the 5V DC power supplied from the programmable controller is limited. The current consumption of the 5V DC power in the 232IF is 40 mA. Make sure that the total current consumption of the 5V DC power supply including other special blocks is equivalent to or less than that available.

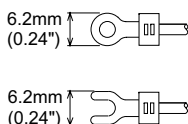
\*1 Up to 7 units can be connected to an FX3UC-32MT-LT (-2) PLC



### 3.2 Power Supply Wiring



### Handling of the crimp-style terminal



Use the crimp-style terminals of the dimensions shown on the figure on the left. Make sure that the tightening torque of the terminal is 0.5 to 0.8 N•m.

Do not tighten the terminal block mounting screws with a torque outside the above-mentioned range.

Failure to do so may cause equipment failures or malfunctions.

### 3.3 Connection Example

The signal wiring of the RS232C equipment varies depending on the RS232C specifications connected. Check the specifications of the RS232C equipment used, then connect the signals correctly. Representative wiring examples are shown below.

- 1) Connection with counterpart equipment of terminal specifications (when control line is not used)  
 BFM #0 communication format: b9 = 0, b8 = 0, without control line

232IF side		RS232C device side		
Signal name	Pin No.	Signal name	9-pin D-SUB	25-pin D-SUB
SD(TXD)	3	SD(TXD)	3	2
RD(RXD)	2	RD(RXD)	2	3
SG(GND)	5	SG(GND)	5	7

Communication is performed in accordance with the condition determined by the software in the 232IF and the counterpart equipment.

- 2) Connection with counterpart equipment of terminal specifications (when control line is used)  
 Cross cable used, BFM #0 communication format: b9 = 0, b8 = 1, standard RS232C mode

232IF side		RS232C device side		
Signal name	Pin No.	Signal name	9-pin D-SUB	25-pin D-SUB
SD(TXD)	3	SD(TXD)	3	2
RD(RXD)	2	RD(RXD)	2	3
RS(RTS)	7	RS(RTS)	7	4
CS(CTS)	8	CS(CTS)	8	5
CD(DCD)	1	CD(DCD)	1	8
ER(DTR)	4	ER(DTR)	4	20
DR(DSR)	6	DR(DSR)	6	6
SG(GND)	5	SG(GND)	5	7

Because the carrier to send (CS) signal pin of the 232IF itself receives the request to send (RS) signal, signal transfer is performed as if the counterpart equipment is functioning.

- \*1 When the CD signal is not monitored, the CD signal pin is not required to be connected. The 232IF only monitors the signal status (ON/OFF).
- \*2 The 232IF only monitors the signal status (ON/OFF).

- 3) Interlink serial cross cable used,  
 BFM #0 communication format: b9 = 1, b8 = 1, RS232C interlink connection mode

232IF side		RS232C device side		
Signal name	Pin No.	Signal name	9-pin D-SUB	25-pin D-SUB
SD(TXD)	3	SD(TXD)	3	2
RD(RXD)	2	RD(RXD)	2	3
RS(RTS)	7	RS(RTS)	7	4
CS(CTS)	8	CS(CTS)	8	5
ER(DTR)	4	ER(DTR)	4	20
DR(DSR)	6	DR(DSR)	6	6
SG(GND)	5	SG(GND)	5	7

In the interlink connection mode, data exceeding 512 bytes (upper limit of the receive buffer in the 232IF) can be received.

- \*1 In this mode, the Request to Send signal (RS) functions as the receive enable signal in the 232IF. When receiving data that exceeds 512 bytes (the upper limit of the 232IF receive buffer), the 232IF sets the Request to Send signal (RS) to "OFF" and requests the counterpart equipment to suspend the data transmission. Once the data saved in the receive buffer is read by the sequence program, the remaining data can be received.
- \*2 The 232IF only monitors the signal status (ON/OFF).

- 4) Connection with counterpart equipment of modem specifications (Control line is essential.)  
 Straight cable used, BFM #0 communication format: b9 = 0, b8 = 1, standard RS232C mode

232IF side		RS232C device side		
Signal name	Pin No.	Signal name	9-pin D-SUB	25-pin D-SUB
SD(TXD)	3	SD(TXD)	3	2
RD(RXD)	2	RD(RXD)	2	3
RS(RTS)	7	RS(RTS)	7	4
CS(CTS)	8	CS(CTS)	8	5
CD(DCD)	1	CD(DCD)	1	8
ER(DTR)	4	ER(DTR)	4	20
DR(DSR)	6	DR(DSR)	6	6
SG(GND)	5	SG(GND)	5	7
CI(RI)	9	CI(RI)	9	22

- \*1 When the CD signal is not being monitored, the CD signal pin is not required to be connected. The 232IF only monitors the signal status (ON/OFF).
- \*2 The 232IF only monitors the signal status (ON/OFF).
- \*3 When the CI signal is not required, the CI signal pin is not required to be connected. The 232IF only monitors the signal status (ON/OFF).

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## 4. SPECIFICATIONS

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### 4.1 General specifications

General specifications excluding withstand voltage	Same as those of the main unit
Withstand voltage	500V AC, 1 minute (between the entire external terminal and the ground terminal)

### 4.2 Power Supply Specifications

Internal power supply from programmable controller	5V DC 40mA
External power supply	24V DC $\pm$ 10% 80mA

### 4.3 Specifications

Item	Content
Transmission Standard	Conforming RS232C
Transmission distance	Max. 15m
Connected the number	1:1
Connector	9-pin D-SUB type
Pin layout of connector	1:CD(DCD), 2:RD(RXD), 3:SD(TXD), 4:ER(DTR), 5:SG, 6:DR(DSR), 7:RS(RTS), 8:CS(CTS), 9:CI(RI)
Indication (LED)	POWER, SD, RD
Communication method	No protocol by full-duplex asynchronous
Spoted baud rate	300, 600, 1200, 2400, 4800, 9600, 19200
Isolation	Photo-coupler
Number of I/O points occupied	8 points taken from the programmable controller extension bus (can be either input or output)
Applicable programmable controllers	FX2N/FX2NC/FX3U/FX3UC series
Communication with programmable controller	FROM/TO instruction

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## 5. DIAGNOSTICS

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For error code, refer to the FX Communication User's Manual.

- 1) Check the status of the POWER LED provided in the 232IF.
  - When it is lit, the drive power is correctly supplied.
  - If it is extinguished, supply the drive power correctly.
- 2) Check the status of the SD LED and the RD LED provided in the 232IF.
  - If the RD LED is not lit while data is received or the SD LED is not lighted while data is sent, check the instruction and the wiring.
  - When the RD LED is lit while data is received or the SD LED is lit while data is sent, the installation and the wiring are correct.
- 3) Make sure that the communication setting (BFM #0) of the 232IF is equivalent to that of the external equipment. If they are not equivalent each other, correct as required.
- 4) Verify the status of the data send/receive device. For example, make sure that the counterpart equipment is ready to receive before starting to send data to it.
- 5) When the terminator is not used, check whether the send data capacity is equivalent to the acceptable data capacity. Use the terminator, if the send data capacity may be changed.
- 6) Make sure that the external equipment is correctly operating.
- 7) Check whether the type of send data and the type of receive data are equivalent. If they are different, make them equivalent.

# 「电器电子产品有害物质限制使用标识要求」的表示方式



Note: This symbol mark is for China only.

含有有害物质的名称, 含有量, 含有部品

本产品中所含有的有害物质的名称, 含有量, 含有部品如下表所示。

产品中有害物质的名称及含量

部件名称		有害物质					
		铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr (VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
可编程控制器	外壳	○	○	○	○	○	○
	印刷基板	×	○	○	○	○	○

本表格依据SJ/T 11364的规定编制。

○:表示该有害物质在该部件所有均质材料中的含量均在GB/T 26572规定的限量要求以下。

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## Guidelines for the safety of the user and protection of the FX<sub>2</sub>N-232IF RS232C INTERFACE BLOCK

- This manual has been written to be used by trained and competent personnel. This is defined by the European directives for machinery, low voltage and EMC.
- If in doubt at any stage during the installation of the FX<sub>2</sub>N-232IF always consult a professional electrical engineer who is qualified and trained to the local and national standards. If in doubt about the operation or use of the FX<sub>2</sub>N-232IF please consult the nearest Mitsubishi Electric distributor.
- Under no circumstances will Mitsubishi Electric be liable or responsible for any consequential damage that may arise as a result of the installation or use of this equipment.
- All examples and diagrams shown in this manual are intended only as an aid to understanding the text, not to guarantee operation. Mitsubishi Electric will accept no responsibility for actual use of the product based on these illustrative examples.
- Owing to the very great variety in possible application of this equipment, you must satisfy yourself as to its suitability for your specific application.

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

### Warranty

Exclusion of loss in opportunity and secondary loss from warranty liability

Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:

- (1) Damages caused by any cause found not to be the responsibility of Mitsubishi.
- (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.
- (3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.
- (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.



### For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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Manual revision : D

Date : September 2017

## MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN



This manual contains text, diagrams and explanations which will guide the reader in the correct installation and operation of the FX<sub>2N</sub>-232IF RS232C Interface Block. It should be read and understood before attempting to install or use the unit. Further information can be found in the FX PROGRAMMING MANUAL, FX series hardware manuals.

If in doubt at any stage during the installation of the FX<sub>2N</sub>-232IF RS232C Interface Block always consult a professional electrical engineer who is qualified and trained to the local and national standards.

## 1. INTRODUCTION

The RS232C interface block FX<sub>2N</sub>-232IF (hereinafter referred to as "232IF") is connected to the FX<sub>2N</sub>/FX<sub>2NC</sub>/FX<sub>3U</sub>/FX<sub>3UC</sub> series PLC to realize full duplex serial data communication with another RS232C interface such as a personal computer, bar code reader, printer, etc.

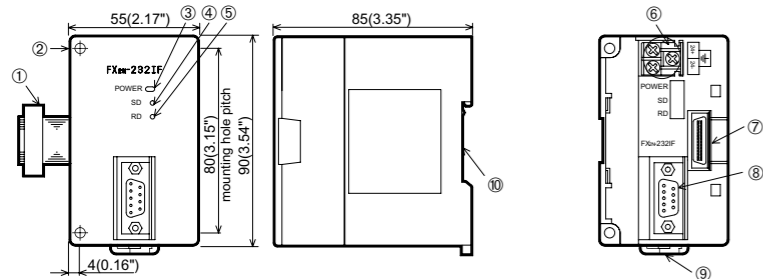
- Two or more devices with RS232C interfaces can be connected to an FX<sub>2N</sub>/FX<sub>2NC</sub>/FX<sub>3U</sub>/FX<sub>3UC</sub> series PLC by using the RS232C special function block. Up to 8 special function block can be connected to the FX<sub>2N</sub>/FX<sub>3U</sub>/FX<sub>3UC</sub>\*1 series PLC. Up to 4 special function block can be connected to the FX<sub>2NC</sub> PLC. (Refer to section 2.1)
- Communication requires no protocol  
Full-duplex asynchronous communication between RS232C devices is specified through buffer memory (BFM). The FROM/TO instruction is used for the buffer memory.
- The send/receive buffer can accommodate 512 bytes/256 words.  
When the RS232C interlink connection mode is used, data exceeding 512 bytes/256 words can also be received.
- ASCII/HEX conversion function  
The function to convert and send a hexadecimal numeric (0 to F) saved in the send data buffer as well as the function to convert a received ASCII code into a hexadecimal numeric (0 to F) and save it to the receive buffer are provided.

\*1 Up to 7 special function block can be connected to the FX<sub>3UC</sub>-32MT-LT (-2) PLC

## 2. Specifications

### 2.1 External Dimensions and Part Names

Dimensions:mm(inches) Weight: Approx. 0.3 kg Accessory:Special block No. label



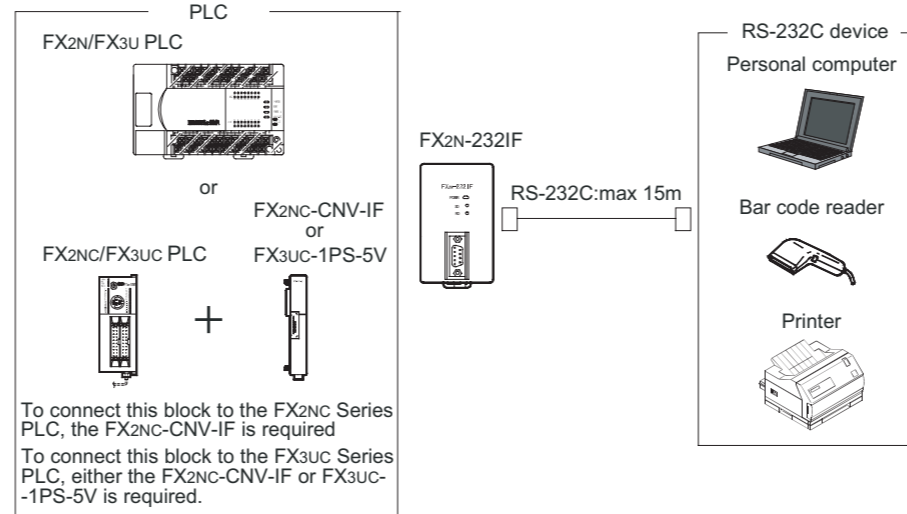
- Extension cable
- Mounting hole (2-φ4.5(0.18"))
- POWER LED :Lit when both the 5V DC power supplied from the main unit and the 24V DC power supplied from the external terminal are supplied.
- SD LED:Lit while data is sent to the RS232C equipment connected to the 232IF.
- RD LED:Lit while data is received from the RS232C equipment connected to the 232IF.
- Terminal screws (M3 (0.12"))
- Next step extension connector
- RS232C connector (9-pin D-SUB connector: #4-40unc inch screw thread)
- DIN rail clip
- DIN rail groove (35(1.38"))

### 2.2 Connector Pin Layout

Pin No.	Signal name	Meaning	Function
1	CD(DCD)	Carrier detection	This signal indicates only status.
2	RD(RXD)	Receive data	Receive data (RS232C device to 232IF)
3	SD(TXD)	Send data	Send data (232IF to RS232C device)
4	ER(DTR)	Data terminal ready	ON when Send/Receive enable is ON
5	SG	Signal ground	Signal ground
6	DR(DSR)	Data set ready	This signal indicates only status.
7	RS(RTS)	Request to send <Clear to receive>*	ON when Send command is ON <ON when 232IF is Receive enabled>*
8	CS(CTS)	Clear to send	ON when RS232C device is ready to receive
9	CI(RI)	Calling indication	This signal indicates only status.

\* <> At selection of interlink connection mode

### 2.3 System Configuration

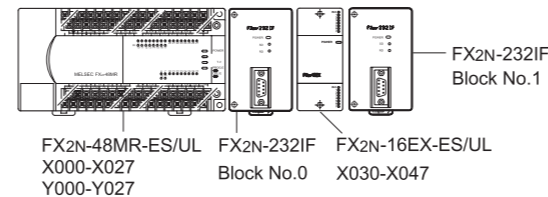


## 3. WIRING AND CONNECTION

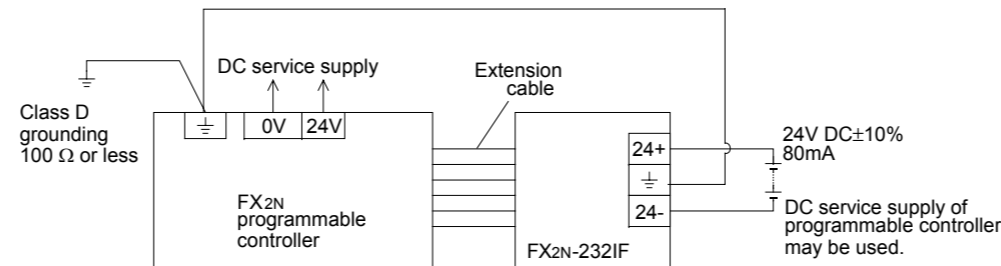
### 3.1 Connection with the programmable controller

The 232IF can be connected to the FX<sub>2N</sub>/FX<sub>2NC</sub>/FX<sub>3U</sub>/FX<sub>3UC</sub> programmable controller or connected on the right side of another extension block/unit. A number is assigned to each special unit/block counting from the one nearest the main unit in the way of No.0, No.1... No.7". Up to 8 FX<sub>2N</sub>-232IF units can be connected to the FX<sub>2N</sub>/FX<sub>3U</sub>/FX<sub>3UC</sub>\*1 Series PLC. Up to 4 FX<sub>2N</sub>-232IF units can be connected to the FX<sub>2NC</sub> Series PLC. However, the capacity of the 5V DC power supplied from the programmable controller is limited. The current consumption of the 5V DC power in the 232IF is 40 mA. Make sure that the total current consumption of the 5V DC power supply including other special blocks is equivalent to or less than that available.

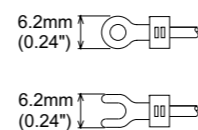
\*1 Up to 7 units can be connected to an FX<sub>3UC</sub>-32MT-LT (-2) PLC



### 3.2 Power Supply Wiring



#### Handling of the crimp-style terminal



Use the crimp-style terminals of the dimensions shown on the figure on the left. Make sure that the tightening torque of the terminal is 0.5 to 0.8 N•m. Do not tighten the terminal block mounting screws with a torque outside the above-mentioned range. Failure to do so may cause equipment failures or malfunctions.

### 3.3 Connection Example

The signal wiring of the RS232C equipment varies depending on the RS232C specifications connected. Check the specifications of the RS232C equipment used, then connect the signals correctly. Representative wiring examples are shown below.

- Connection with counterpart equipment of terminal specifications (when control line is not used)  
BFM #0 communication format: b9 = 0, b8 = 0, without control line

232IF side		RS232C device side		
Signal name	Pin No.	Signal name	9-pin D-SUB	25-pin D-SUB
SD(TXD)	3	SD(TXD)	3	2
RD(RXD)	2	RD(RXD)	2	3
SG(GND)	5	SG(GND)	5	7

Communication is performed in accordance with the condition determined by the software in the 232IF and the counterpart equipment.

- Connection with counterpart equipment of terminal specifications (when control line is used)  
Cross cable used, BFM #0 communication format: b9 = 0, b8 = 1, standard RS232C mode

232IF side		RS232C device side		
Signal name	Pin No.	Signal name	9-pin D-SUB	25-pin D-SUB
SD(TXD)	3	SD(TXD)	3	2
RD(RXD)	2	RD(RXD)	2	3
RS(RTS)	7	RS(RTS)	7	4
CS(CTS)	8	CS(CTS)	8	5
CD(DCD)	1	CD(DCD)	1	8
ER(DTR)	4	ER(DTR)	4	20
DR(DSR)	6	DR(DSR)	6	6
SG(GND)	5	SG(GND)	5	7

Because the carrier to send (CS) signal pin of the 232IF itself receives the request to send (RS) signal, signal transfer is performed as if the counterpart equipment is functioning.

- \*1 When the CD signal is not monitored, the CD signal pin is not required to be connected. The 232IF only monitors the signal status (ON/OFF).
- \*2 The 232IF only monitors the signal status (ON/OFF).

- Interlink serial cross cable used,  
BFM #0 communication format: b9 = 1, b8 = 1, RS232C interlink connection mode

232IF side		RS232C device side		
Signal name	Pin No.	Signal name	9-pin D-SUB	25-pin D-SUB
SD(TXD)	3	SD(TXD)	3	2
RD(RXD)	2	RD(RXD)	2	3
RS(RTS)	7	RS(RTS)	7	4
CS(CTS)	8	CS(CTS)	8	5
ER(DTR)	4	ER(DTR)	4	20
DR(DSR)	6	DR(DSR)	6	6
SG(GND)	5	SG(GND)	5	7

In the interlink connection mode, data exceeding 512 bytes (upper limit of the receive buffer in the 232IF) can be received.

- \*1 In this mode, the Request to Send signal (RS) functions as the receive enable signal in the 232IF. When receiving data that exceeds 512 bytes (the upper limit of the 232IF receive buffer), the 232IF sets the Request to Send signal (RS) to "OFF" and requests the counterpart equipment to suspend the data transmission. Once the data saved in the receive buffer is read by the sequence program, the remaining data can be received.
- \*2 The 232IF only monitors the signal status (ON/OFF).

- Connection with counterpart equipment of modem specifications (Control line is essential.)  
Straight cable used, BFM #0 communication format: b9 = 0, b8 = 1, standard RS232C mode

232IF side		RS232C device side		
Signal name	Pin No.	Signal name	9-pin D-SUB	25-pin D-SUB
SD(TXD)	3	SD(TXD)	3	2
RD(RXD)	2	RD(RXD)	2	3
RS(RTS)	7	RS(RTS)	7	4
CS(CTS)	8	CS(CTS)	8	5
CD(DCD)	1	CD(DCD)	1	8
ER(DTR)	4	ER(DTR)	4	20
DR(DSR)	6	DR(DSR)	6	6
SG(GND)	5	SG(GND)	5	7
CI(RI)	9	CI(RI)	9	22

- \*1 When the CD signal is not being monitored, the CD signal pin is not required to be connected. The 232IF only monitors the signal status (ON/OFF).
- \*2 The 232IF only monitors the signal status (ON/OFF).
- \*3 When the CI signal is not required, the CI signal pin is not required to be connected. The 232IF only monitors the signal status (ON/OFF).

## 4. SPECIFICATIONS

### 4.1 General specifications

General specifications excluding withstand voltage	Same as those of the main unit
Withstand voltage	500V AC, 1 minute (between the entire external terminal and the ground terminal)

### 4.2 Power Supply Specifications

Internal power supply from programmable controller	5V DC 40mA
External power supply	24V DC $\pm$ 10% 80mA

### 4.3 Specifications

Item	Content
Transmission Standard	Conforming RS232C
Transmission distance	Max. 15m
Connected the number	1:1
Connector	9-pin D-SUB type
Pin layout of connector	1:CD(DCD), 2:RD(RXD), 3:SD(TXD), 4:ER(DTR), 5:SG, 6:DR(DSR), 7:RS(RTS), 8:CS(CTS), 9:CI(RI)
Indication (LED)	POWER, SD, RD
Communication method	No protocol by full-duplex asynchronous
Spoted baud rate	300, 600, 1200, 2400, 4800, 9600, 19200
Isolation	Photo-coupler
Number of I/O points occupied	8 points taken from the programmable controller extension bus (can be either input or output)
Applicable programmable controllers	FX2N/FX2NC/FX3U/FX3UC series
Communication with programmable controller	FROM/TO instruction

## 5. DIAGNOSTICS

For error code, refer to the FX Communication User's Manual.

- 1) Check the status of the POWER LED provided in the 232IF.
  - When it is lit, the drive power is correctly supplied.
  - If it is extinguished, supply the drive power correctly.
- 2) Check the status of the SD LED and the RD LED provided in the 232IF.
  - If the RD LED is not lit while data is received or the SD LED is not lighted while data is sent, check the instruction and the wiring.
  - When the RD LED is lit while data is received or the SD LED is lit while data is sent, the installation and the wiring are correct.
- 3) Make sure that the communication setting (BFM #0) of the 232IF is equivalent to that of the external equipment. If they are not equivalent each other, correct as required.
- 4) Verify the status of the data send/receive device. For example, make sure that the counterpart equipment is ready to receive before starting to send data to it.
- 5) When the terminator is not used, check whether the send data capacity is equivalent to the acceptable data capacity. Use the terminator, if the send data capacity may be changed.
- 6) Make sure that the external equipment is correctly operating.
- 7) Check whether the type of send data and the type of receive data are equivalent. If they are different, make them equivalent.

## 「电器电子产品有害物质限制使用标识要求」的表示方式

 Note: This symbol mark is for China only.

含有有害6物质的名称, 含有量, 含有部品  
本产品中所含有的有害6物质的名称, 含有量, 含有部品如下表所示。

部件名称		有害物质					
		铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr (VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
可编程控制器	外壳	○	○	○	○	○	○
	印刷基板	×	○	○	○	○	○

本表格依据SJ/T 11364的规定编制。

○:表示该有害物质在该部件所有均质材料中的含量均在GB/T 26572规定的限量要求以下。

×:表示该有害物质至少在该部件的某一均质材料中的含量超出GB/T 26572规定的限量要求。

### Guidelines for the safety of the user and protection of the FX<sub>2N</sub>-232IF RS232C INTERFACE BLOCK

- This manual has been written to be used by trained and competent personnel. This is defined by the European directives for machinery, low voltage and EMC.
- If in doubt at any stage during the installation of the FX<sub>2N</sub>-232IF always consult a professional electrical engineer who is qualified and trained to the local and national standards. If in doubt about the operation or use of the FX<sub>2N</sub>-232IF please consult the nearest Mitsubishi Electric distributor.
- Under no circumstances will Mitsubishi Electric be liable or responsible for any consequential damage that may arise as a result of the installation or use of this equipment.
- All examples and diagrams shown in this manual are intended only as an aid to understanding the text, not to guarantee operation. Mitsubishi Electric will accept no responsibility for actual use of the product based on these illustrative examples.
- Owing to the very great variety in possible application of this equipment, you must satisfy yourself as to its suitability for your specific application.

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

### Warranty

Exclusion of loss in opportunity and secondary loss from warranty liability  
Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:  
(1) Damages caused by any cause found not to be the responsibility of Mitsubishi.  
(2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.  
(3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.  
(4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

### For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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Specifications are subject to  
change without notice