

SIMATIC IPC677D (Panel PC), 2x10/100/1000 Mbit/s Ethernet; 4x USB V3.0, 1x serial (COM1); Watchdog, temperature and Fan monitoring; RAID controller onboard; 19" Touch (1366x 768); with front USB Core I3-4330TE (2C/4T, 2.4 GHz, 4 MB cache, VT-X) 500 GB HDD SATA; 8 GB DDR3 1600 DIMM; 1x PCIE (X16); 1x PCI 2x USB additive (1 slot occupied) Windows 7 Ultimate 32 bit SP1, MUI (de, en, fr, es, it) without expansion (software) AC 110/230V industrial power supply unit with NAMUR; Power supply cable USA

General information	
Product type designation	IPC677D
Display	
Design of display	19" TFT touch
Screen diagonal	19 in
Resolution (pixels)	
• Horizontal image resolution	1 366 pixel
• Vertical image resolution	768 pixel
Backlighting	
• MTBF backlighting (at 25 °C)	50 000 h
Control elements	
Input device	
• Mouse, at front	Front USB 2.0 (500mA)
Touch operation	
• Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
Mounting in portrait format possible	Yes
maximum permissible installation angle +/-	20°
Supply voltage	
Type of supply voltage	100/240 V AC (autorange); 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	10 ms
Power loss	
In full configuration	155 W
Processor	
Processor type	Celeron G1820TE (2C/2T, 2.2 GHz, 2 MB Cache); Core i3-4330TE (2C/4T, 2.4 GHz, 4 MB Cache); Xeon E3-1268L v3 (4C/8T, 2.3 (3.3) GHz, 8 MB Cache, AMT)
Chipset	Intel DH82C226 PCH
Graphic	
Graphics controller	Intel HD graphics controller P4600 GT2 (Xeon, Core i3); Intel HD graphics controller (Celeron)
Drives	
Optical drives	DVD±R±RW combi-drive, optional
Hard disk	3.5" SATA ≥ 500 GB, optional: 3.5" SATA ≥ 1 TB; RAID1 2x 2.5" SATA ≥ 320 GB; solid-state drive (SSD) ≥ 240 GB; all hard disk drives within the enclosure are vibration-damped; RAID1 2x 2.5" SATA ≥ 320 GB byte in removable drive bay
SSD	Yes; ≥ 240 GB optional
Storage	
Type of memory	DDR3-1600 DIMM

Main memory	2 / 4 / 8 / 16 GB; ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	2 Mbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
• free slots	2x PCI; optional: 1x PCI & 1x PCIe (x16); 2x PCIe (x4, x16); with card retainer
• Number of PCI slots	2
• Number of PCIe slots	2
Interfaces	
PROFIBUS/MPI	Optionally onboard, isolated, max. 12 Mbit/s, compatible with CP 5622
Number of industrial Ethernet interfaces	2; 2x RJ45 (independent)
Number of PROFINET interfaces	3; Optional
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
parallel interface	optional LPT1
Video interfaces	
• Graphics interface	1x DisplayPort and 1x DVI-I; 1x VGA via adapter cable (optional)
Industrial Ethernet	
• Industrial Ethernet interface	Onboard, 2x 10 / 100 / 1000 Mbit, RJ45
— 100 Mbps	Yes
— 1000 Mbps	Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
• Temperature monitoring	Yes
• Watchdog	Yes
• Fan	Yes
• Monitoring function via network	Optional
EMC	
Interference immunity against discharge of static electricity	
• Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
• Interference immunity against high frequency radiation	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
• Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
• Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
• Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
• asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
• symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
• Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
• Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP (at the front)	IP65
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
• UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes

KC approval	Yes																																				
FCC	Yes																																				
EMC	CE, EN 61000-6-4:2007, EN 61000-6-2:2005																																				
Ambient conditions																																					
Ambient temperature during operation																																					
• min.	5 °C																																				
• max.	45 °C																																				
Ambient temperature during storage/transportation																																					
• min.	-20 °C																																				
• max.	60 °C																																				
Relative humidity																																					
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)																																				
Vibrations																																					
• Vibration resistance during operation acc. to IEC 60068-2-6	tested according to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm; 58 Hz to 500 Hz 9.8 m/s² (1 g)																																				
Shock testing																																					
• Shock load during operation	Tested to DIN IEC 60068-2-29: 50 m/s² (5 g), 30 ms, 100 shocks																																				
Operating systems																																					
pre-installed operating system	Windows 7 Ultimate, 32-bit/64-bit, MUI; Windows Embedded Standard 7 P, 32-bit, MUI; Windows 10 Enterprise 2015 or 2016 LTSP, 64-bit, MUI																																				
without operating system	Yes																																				
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• Windows 7	Yes; Ultimate 32 bit or 64 bit																																				
• Windows 10 Enterprise	Yes; Windows 10 Enterprise 2015 or 2016 LTSP, 64-bit, MUI																																				
Software																																					
SIMATIC Software	Optional package with SIMATIC WinCC or WinAC RTX																																				
Dimensions																																					
Width of the housing front	483 mm																																				
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Mounting cutout, width	465 mm																																				
Mounting cutout, height	319 mm																																				
mounting depth	112 mm																																				
• additional mounting depth (optical drive)	26 mm																																				
Weights																																					
Weight, approx.	14 kg																																				
Classifications																																					
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Approvals / Certificates																																					
General Product Approval																																					

[Miscellaneous](#)



[Manufacturer Declaration](#)



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