

SIMATIC IPC677D (Panel PC), 2x10/100/1000 Mbit/s Ethernet; 4x USB V3.0, 1x serial (COM1); Watchdog, temperature and Fan monitoring; RAID controller onboard; 19" Touch (1366x 768); with front USB Celeron G1820TE (2C/2T, 2.2 GHz, 2 MB cache); PROFIBUS/MPI (CP 5622-compatible); 2 MB buffered SRAM 500 GB HDD SATA; DVD +/-RW; 4 GB DDR3 1600 DIMM; 2x PCI without expansion (HW) Windows 7 Ultimate 32 bit SP1, MUI (de, en, fr, es, it) without expansion (software) AC 110/230V industrial power supply unit with NAMUR; Power supply cable USA

General information	
Product type designation	IPC677D
Display	
Design of display	19" TFT touch
Screen diagonal	19 in
Resolution (pixels)	
• Horizontal image resolution	1 366 pixel
• Vertical image resolution	768 pixel
Backlighting	
• MTBF backlighting (at 25 °C)	50 000 h
Control elements	
Input device	
• Mouse, at front	Front USB 2.0 (500mA)
Touch operation	
• Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
Mounting in portrait format possible	Yes
maximum permissible installation angle +/-	20°
Supply voltage	
Type of supply voltage	100/240 V AC (autorange); 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	10 ms
Power loss	
In full configuration	155 W
Processor	
Processor type	Celeron G1820TE (2C/2T, 2.2 GHz, 2 MB Cache); Core i3-4330TE (2C/4T, 2.4 GHz, 4 MB Cache); Xeon E3-1268L v3 (4C/8T, 2.3 (3.3) GHz, 8 MB Cache, AMT)
Chipset	Intel DH82C226 PCH
Graphic	
Graphics controller	Intel HD graphics controller P4600 GT2 (Xeon, Core i3); Intel HD graphics controller (Celeron)
Drives	
Optical drives	DVD±R±RW combi-drive, optional
Hard disk	3.5" SATA ≥ 500 GB, optional: 3.5" SATA ≥ 1 TB; RAID1 2x 2.5" SATA ≥ 320 GB; solid-state drive (SSD) ≥ 240 GB; all hard disk drives within the enclosure are vibration-damped; RAID1 2x 2.5" SATA ≥ 320 GB byte in removable drive bay
SSD	Yes; ≥ 240 GB optional
Storage	

Type of memory	DDR3-1600 DIMM
Main memory	2 / 4 / 8 / 16 GB; ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	2 Mbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
• free slots	2x PCI; optional: 1x PCI & 1x PCIe (x16); 2x PCIe (x4, x16); with card retainer
• Number of PCI slots	2
• Number of PCIe slots	2
Interfaces	
PROFIBUS/MPI	Optionally onboard, isolated, max. 12 Mbit/s, compatible with CP 5622
Number of industrial Ethernet interfaces	2; 2x RJ45 (independent)
Number of PROFINET interfaces	3; Optional
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
parallel interface	optional LPT1
Video interfaces	
• Graphics interface	1x DisplayPort and 1x DVI-I; 1x VGA via adapter cable (optional)
Industrial Ethernet	
• Industrial Ethernet interface	onboard, 2x 10 / 100 / 1 000 Mbit, RJ45
— 100 Mbps	Yes
— 1000 Mbps	Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
• Temperature monitoring	Yes
• Watchdog	Yes
• Fan	Yes
• Monitoring function via network	Optional
EMC	
Interference immunity against discharge of static electricity	
• Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
• Interference immunity against high frequency radiation	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
• Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
• Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
• Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
• asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
• symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
• Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
• Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP (at the front)	IP65
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
• UL 508	Yes
cULus	Yes

RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 61000-6-4:2007, EN 61000-6-2:2005

Ambient conditions

Ambient temperature during operation	
• min.	5 °C
• max.	45 °C

Ambient temperature during storage/transportation	
• min.	-20 °C
• max.	60 °C

Relative humidity	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)

Vibrations	
• Vibration resistance during operation acc. to IEC 60068-2-6	tested according to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm; 58 Hz to 500 Hz 9.8 m/s² (1 g)

Shock testing	
• Shock load during operation	Tested to DIN IEC 60068-2-29: 50 m/s² (5 g), 30 ms, 100 shocks

Operating systems

pre-installed operating system	Windows 7 Ultimate, 32-bit/64-bit, MUI; Windows Embedded Standard 7 P, 32-bit, MUI; Windows 10 Enterprise 2015 or 2016 LTSP, 64-bit, MUI
--------------------------------	--

without operating system	Yes
--------------------------	-----

pre-installed operating system	
• Windows 7	Yes; Ultimate 32 bit or 64 bit
• Windows 10 Enterprise	Yes; Windows 10 Enterprise 2015 or 2016 LTSP, 64-bit, MUI

Software

SIMATIC Software	Optional package with SIMATIC WinCC or WinAC RTX
------------------	--

Dimensions

Width of the housing front	483 mm
Height of housing front	337 mm
Mounting cutout, width	465 mm
Mounting cutout, height	319 mm
mounting depth	112 mm
• additional mounting depth (optical drive)	26 mm

Weights

Weight, approx.	14 kg
-----------------	-------

Classifications

	Version	Classification
eClass	14	19-20-01-03
eClass	12	19-20-01-03
eClass	9.1	19-20-01-03
eClass	9	19-20-01-03
eClass	8	27-24-23-01
eClass	7.1	27-24-23-01
eClass	6	27-24-23-01
ETIM	10	EC001414
ETIM	9	EC001414
ETIM	8	EC001414
ETIM	7	EC001414

Approvals / Certificates

General Product Approval	
--------------------------	--

[Miscellaneous](#)



[Manufacturer Declaration](#)



[BIS CRS](#)

General Product Approval		Dangerous goods	
China RoHS			Dangerous goods in-formation Test Summary Report UN 38.3

last modified: 11/24/2025 