Product datasheet

Specifications

Discontinued

integrated drive ILA with servo motor - 24..36 V - Profibus DP - PCB connector

ILA1B571PB1A0

Discontinued on: 31 Dec 2020

To be end-of-service on: 31 Dec 2026

Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILA
Motor type	AC synchronous servo motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	24 V 36 V
Network type	DC
Communication interface	Profibus DP, integrated
Length	145.3 mm
Winding type	Medium speed of rotation and medium torque
Electrical connection	Printed circuit board connector
Holding brake	Without
Gear box type	Without
Nominal speed	3200 rpm at 24 V 5500 rpm at 36 V
Nominal torque	0.26 N.m

Complementary

Transmission rate	9.6, 19.2, 45.45, 93.75, 187.5, 500, 1500, 3000, 6000 and 12000 kbauds
Mounting support	Flange
Motor flange size	57 mm
Number of motor stacks	1
Centring collar diameter	50 mm
Centring collar depth	1.6 mm
Number of mounting holes	4
Mounting holes diameter	5.2 mm
Circle diameter of the mounting holes	66.6 mm
Feedback type	Single turn encoder
Shaft end	Untapped

Second shaft	Without second shaft end
Shaft diameter	9 mm
Shaft length	20 mm
Supply voltage limits	18…40 V
Current consumption	5000 mA maximum continuous 7000 mA peak
Associated fuse rating	10 A
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-3...4.5 V
Voltage state 1 guaranteed	15...30 V
Discrete input current	10 mA at 24 V on/STO_A for safety input 3 mA at 24 V on/STO_B for safety input 2 mA at 24 V for 24 V signal interface
Discrete output voltage	23...25 V
Maximum switching current	100 mA per output 200 mA total
Protection type	Safe torque off Short circuit of the output voltage Overload of output voltage
Peak stall torque	0.6 N.m
Continuous stall torque	0.26 N.m
Speed feedback resolution	16384 points/turn
Accuracy error	+/- 0.05 °
Rotor inertia	0.1 kg.cm²
Maximum radial force Fr	89 N
Maximum axial force Fa	104 N (force pressure) 104 N (tensile force)
Service life in hours	20000 h bearing
Marking	CE
Type of cooling	Natural convection
Net weight	1.4 kg

Environment

Standards	IEC 60072-1 EN 50347 EN/IEC 50178 EN 61800-3:2001, second environment EN/IEC 61800-3 IEC 61800-3, Ed 2 EN 61800-3 : 2001-02
Product certifications	UL TÜV cUL
Ambient air temperature for operation	50…65 °C (with power derating of 2 % per °C) 0…50 °C (without derating)
Permissible ambient air temperature around the device	105 °C power amplifier 110 °C motor
Ambient air temperature for storage	-25…70 °C
Operating altitude	<= 1000 m without derating

Relative humidity	15…85 % without condensation
Vibration resistance	20 m/s² (f= 10…500 Hz) 10 cycles conforming to EN/IEC 60068-2-6
Shock resistance	150 m/s² 1000 shocks conforming to EN/IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to EN/IEC 60034-5 IP54 total except shaft bushing: conforming to EN/IEC 60034-5

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	24 cm
Package 1 Width	17 cm
Package 1 Length	11 cm
Package 1 Weight	1.7 kg

Contractual warranty

Warranty (in months)	18

Environmental Data

Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

Environmental Data explained >

How we assess product sustainability >

Environmental footprint

Environmental Disclosure	Product Environmental Profile

Use Better

Materials and Substances

EU RoHS Directive	Compliant By Exemption
REACh Regulation	Reference contains Substances of Very High Concern above the threshold
PVC free	Yes

Use Longer

Lifetime extension

Repair	No

Use Again

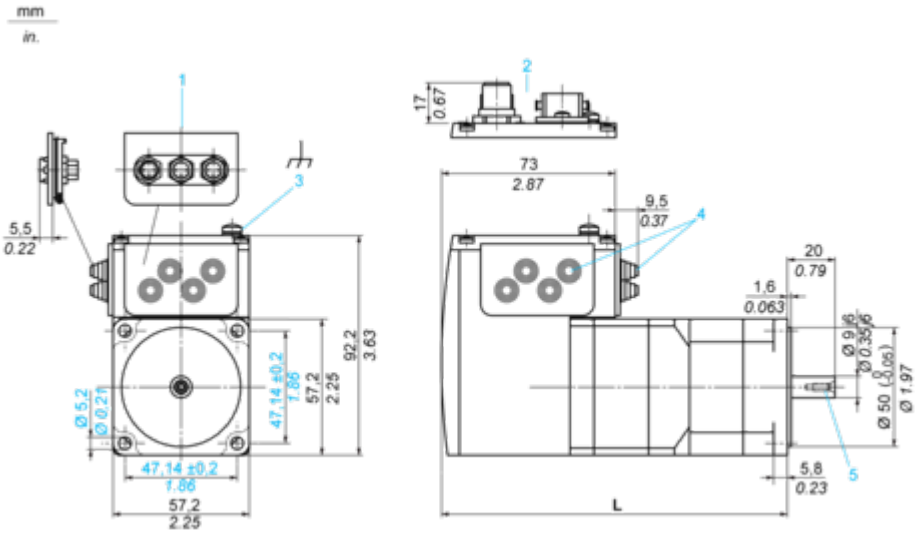
Repack and remanufacture

End of life manual availability	End of Life Information
WEEE Label	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins

Dimensions

Integrated Drive without Holding Brake

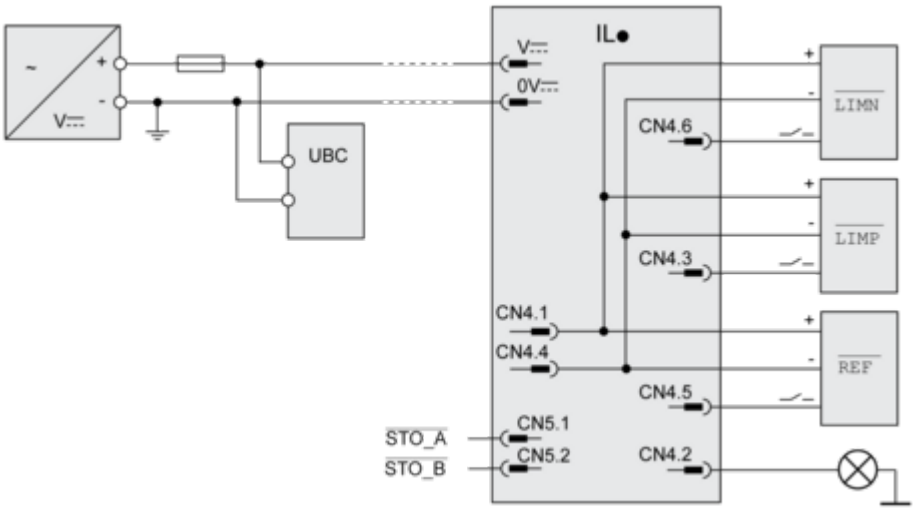
Dimensions



1 Accessories: I/O signal insert with industrial connectors
2 Option: industrial connectors
3 Earth (ground) terminal
4 Accessories: cable entries Ø = 3 ... 9 mm/0.12 ... 0.35 in.
5 Centring hole DIN 332 - DS M3
L 145.3 mm/5.72 in.

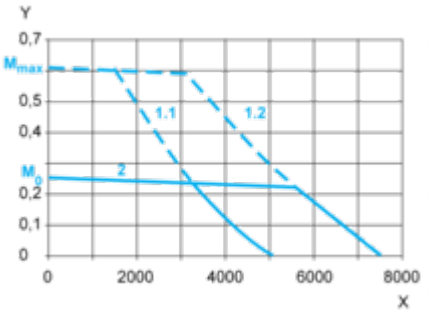
Wiring

Connection Example with 4 I/O Signals



PerformanceCurves

Torque Characteristics



X Speed of rotation in rpm
Y Torque in Nm
1.1 Max. torque at 24 V
1.2 Max. torque at 36 V
2 Continuous torque