

\*\*\* no longer available \*\*\* SIMATIC IPC 477D, 12" touch display; 4 USB (back), Ethernet (10/100/1000); Celeron U827E; 2x Gbit Ethernet (IE/PN); 2 GB; 1x RS-232; without PCIE; Windows 7 Ultimate, 32-bit; Replaceable without drive; SSD 80 GB Standard (MLC); Without SIMATIC software; 24 V DC industrial power supply

Display	
Design of display	12" TFT touch
Screen diagonal	12 in
Resolution (pixels)	
• Horizontal image resolution	1 280 pixel
• Vertical image resolution	800 pixel
Control elements	
Input device	
• Mouse, at front	No
Keyboard	
• Function keys	No
• alphanumeric keyboard	No
Touch operation	
• Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
distributed design	No
Mounting in portrait format possible	Yes
Supply voltage	
Type of supply voltage	100/240 V AC (autorange) 50/60 Hz; optional 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	10 ms
Power loss	
In full configuration	24 V DC: max. 59 W
Processor	
Processor type	Celeron 827E (1C/1T, 1.40 GHz, 1.5 MB Cache); Core i3-3217UE (2C/4T, 1.60 GHz, 3 MB Cache); Core i7-3517UE (2C/4T, 1.70 (2.80) GHz, 4 MB Cache, iAMT)
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	Optional: DVD±R±RW combi drive; on rear, can be operated from side
Hard disk	2.5" SATA hard disk, at least 320 GB
SSD	Yes; 1x 240 GB SSD, 1x 480 GB SSD
Storage	
Type of memory	DDR3-SDRAM
Main memory	2 / 4 / 8 GB; ECC optional
Capacity of main memory, max.	8 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
• free slots	1x PCIe (slot with card retainer), 1x slot for CFAST card

• Number of PCI slots	1; Optional
• Number of compact flash slots	2; CFast
<b>Interfaces</b>	
PROFIBUS/MPI	optionally onboard, isolated, max. 12 Mbps, compatible with CP 5611
Number of PROFINET interfaces	3; 3 ports (IRT, with switch, optional)
USB port	4x USB 3.0 high speed/high current
Connection for keyboard/mouse	USB / USB
<b>Video interfaces</b>	
• Graphics interface	DVI VGA / DVI integrated
<b>Industrial Ethernet</b>	
• Industrial Ethernet interface	Onboard, 2x 10/100 Mbit, RJ45, no plug-in card necessary
<b>Interrupts/diagnostics/status information</b>	
Bus diagnostics	Yes
<b>Integrated Functions</b>	
<b>Monitoring functions</b>	
• Temperature monitoring	Yes
• Watchdog	Yes
• Fan	No
• Monitoring function via network	Optional
<b>EMC</b>	
<b>Interference immunity against discharge of static electricity</b>	
• Interference immunity against discharge of static electricity	± 6 kV contact discharge at the front in accordance with IEC 61000-4-2; ±4 kV, housing contact discharge at the back in accordance with IEC 61000-4-2; ± 8 kV air discharge in accordance with IEC 61000-4-2
<b>Interference immunity against high-frequency electromagnetic fields</b>	
• Interference immunity against high frequency radiation	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
<b>Interference immunity to cable-borne interference</b>	
• Interference immunity on supply cables	±2 kV (to IEC 1000-4-4; 1995; burst); ±1 kV (to IEC 1000-4-5; 1995; surge symm); ±2 kV (to IEC 1000-4-5; 1995; surge asymm)
• Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-4, burst; length > 30 m; ±2 kV acc. to IEC 61000-4-5, surge; length > 30 m
• Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
<b>Interference immunity against voltage surge</b>	
• asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
• symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
<b>Interference immunity to magnetic fields</b>	
• Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
<b>Emission of conducted and non-conducted interference</b>	
• Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
<b>Degree and class of protection</b>	
IP (at the front)	IP65
IP (rear)	IP20
<b>Standards, approvals, certificates</b>	
CE mark	Yes; CE marking / EC Declaration of Conformity
UL approval	Yes
• UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 61000-6-4; CISPR 22:2004 Class A; FCC Class A
<b>Use in hazardous areas</b>	
• ATEX Zone 2	Yes; Optional
• ATEX Zone 22	Yes; Optional
• IECEx Zone 2	Yes; Optional
• cULus Class I Zone 2, Division 2	Yes
<b>Marine approval</b>	
• Germanischer Lloyd (GL)	Yes

• American Bureau of Shipping (ABS)	Yes	
• Bureau Veritas (BV)	Yes	
• Det Norske Veritas (DNV)	Yes	
• Korean Register of Shipping (KRS)	Yes	
• Lloyds Register of Shipping (LRS)	Yes	
• Nippon Kaiji Kyokai (Class NK)	Yes	
<b>Ambient conditions</b>		
Ambient temperature during operation		
• min.	0 °C	
• max.	45 °C	
Ambient temperature during storage/transportation		
• min.	-20 °C	
• max.	60 °C	
Relative humidity		
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)	
Vibrations		
• Vibration resistance during operation acc. to IEC 60068-2-6	IEC 60068-2-6; 5 Hz to 9 Hz: 3.5 mm; 9 Hz to 500 Hz: 9.8 m/s <sup>2</sup> (with SSD or CFast); 10 Hz to 58 Hz: 0.0375 mm; 58 Hz to 200 Hz: 4.9 m/s <sup>2</sup> (hard disk)	
Shock testing		
• Shock load during operation	IEC 60068-2-27; 150 m/s <sup>2</sup> , 11 ms (without hard disk); 50 m/s <sup>2</sup> , 30 ms (with hard disk)	
<b>Operating systems</b>		
pre-installed operating system	Windows 7 Ultimate 32-bit / 64-bit, MUI; Windows Embedded Standard 7 P, 32-bit, MUI	
without operating system	Yes; Optional	
pre-installed operating system		
• Windows 7	Yes; Ultimate 32 bit or 64 bit	
<b>Software</b>		
SIMATIC Software	Optionally with pre-installed software bundle SIMATIC WinCC RT Advanced / WinAC RTX	
<b>Dimensions</b>		
Width of the housing front	330 mm	
Height of housing front	241 mm	
Mounting cutout, width	310 mm	
Mounting cutout, height	221 mm	
mounting depth	76 mm	
<b>Weights</b>		
Weight, approx.	3 200 g	
<b>Classifications</b>		
	<b>Version</b>	<b>Classification</b>
eClass	14	19-20-01-03
eClass	12	19-20-01-03
eClass	9.1	19-20-01-03
eClass	9	19-20-01-03
eClass	8	27-24-23-01
eClass	7.1	27-24-23-01
eClass	6	27-24-23-01
ETIM	10	EC001414
ETIM	9	EC001414
ETIM	8	EC001414
ETIM	7	EC001414
<b>Approvals / Certificates</b>		
General Product Approval		



[Manufacturer Declaration](#)

[Miscellaneous](#)



General Product Approval

Maritime application

[China RoHS](#)



last modified:

3/9/2026